

Work Order ID 109980

December-11-13 10:21:49 AM

109980

Page 1

Item ID: D350-607-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Utility-BasketTM (Fits LH or RH)

Start Date: 12/11/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/11/13 Req'd Qty: 1.00

1

Customer:

Reference: test fit - return to stk

Run Start

NR1

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-1	Rev A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-041 CHG009								

DAS
6
9-89

13/12/14

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULL FROM TEST FIT: 1 X D350-607-041 B99541								

DAS
31
9-89

13-12-18

115		0.00							
115									
HandFinish	Memo								
Hand Finishing	TOUCH UP A/R								

DART AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5270 www.dartaero.com	
PATENT	N/A	CHG	CHG009
P/N	D350-607-041/-042	STC	SH94-14
DESC.	Heli-Utility-Basket	STC	SR00213NY
LOT	B99541	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

D2729-4

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Item ID: D350-607-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-BasketTM (Fits LH or RH)
 Start Date: 12/11/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/11/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference: test fit - return to stk

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo *****Ensure label for weight capacity is correct*****	0.00 0.00	DAS 27 9-89 13/12/18			1			
140 *140* Packaging Packaging	Pick Kit Memo PICK NEW KIT: 1 X D350-607-241 B 10 X NAS1149D0463J B 127693 5 X AN4-12A B 126105 5 X MS21042L4 B 127376 1 X D2324 B	0.00 0.00	DAS 31 9-89					13-12-18	(1)
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	DAS 6 9-89					13-12-18	

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Item ID: D350-607-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***Item Name: Heli-Utility-BasketTM (Fits LH or RH)

Start Date: 12/11/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/11/13 Req'd Qty: 1.00

1

Customer:

Reference: test fit - return to stk

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

0.00

160

Packaging

Packaging

Memo

0.00

DAS
31
9-89

13-12-18

①

DAS
6
9-89REPACKAGE PER PPP USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per PPP D350-607-041
Location: EG 102

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

Rm 13/12/30

mf
13-12-20

Picklist Print

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Work Order ID: 109980

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-BasketTM (Fits LH or RH)

Start Date: 12/11/13

Required Date: 12/11/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:M 05.09.02 Added D2856-400-720KJ/JLM
 IPP Rev:N 07-12-21 ECN1068 DD IPP Rev:O as per ECN10-545 DD
 10.04.16 verified by:EC IPP REV:P 12.07.24 AS PER ECN 12-603 DD VERF:EC IPP
 REV:Q 13.08.07 AS PER IIN REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-12A Bolt		Purchased	No				Each	140.0000		5			
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>					DAS 31 9-89	
				FG		10							
				120423		10							
				ST356		130							
				111605		2							
				120423		4							
				M126105		124			5x				
D2324 Strut Assy		Manufactured	No				Each	15.0000		1			
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>					DAS 31 9-89	
				ST255		15							
				100928		6			1				
				105350		7							
				98393		2							
D350-607-041 Heli-Utility-Basket TM (Fits LH or RH)		Manufactured	No				Each	2.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG104		2							
				102763		1							
				99925		1							
				99541					x 1				

Picklist Print

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Work Order ID: 109980

Parent Item: D350-607-041

Start Date: 12/11/13

Required Date: 12/11/13

Parent Item Name: Heli-Utility-BasketTM (Fits LH or RH)

Start Qty: 1.00

Required Qty: 1.00

D350-607-241

Manufactured No

Each 2.0000

1

Basket Clamp

DAS
6
9-89

Location

Loc Qty

Loc Code

PKG12

1

99813

1

PKG13

1

99814

1

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MS21042L4

Purchased

No

Each 4,214.0000

5

Locknut

Location

Loc Qty

Loc Code

FP001

38

122452

38

GA

30

m126333

30

ST314

9

m125708

9

st507

33

m126073

33

ST509

2008

m126275

114

m127255

1894

ST510a

85

m126333

85

ST518

2011

124231

154

m127376

1857

DAS
31
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5x

DAS
6
9-89

Picklist Print

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Work Order ID: 109980

Parent Item: D350-607-041

Start Date: 12/11/13

Required Date: 12/11/13

Parent Item Name: Heli-Utility-Basket^{TMTM} (Fits LH or RH)

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

5,151.0000

10

WASHER

Location

Loc Qty

Loc Code

ST294

143

119097

1

121912

24

124198

35

124778

83

ST510a

5008

M126221

22

M127693

4986

DAS
6
9-89

DAS
31
9-89

10x